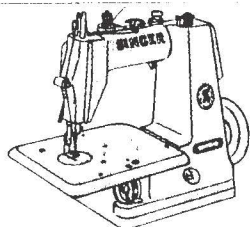


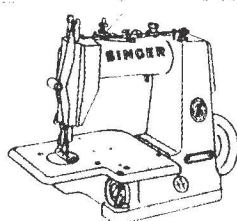
SINGER
240K12,K13

Superior

SINGER 240k12 & 240k13

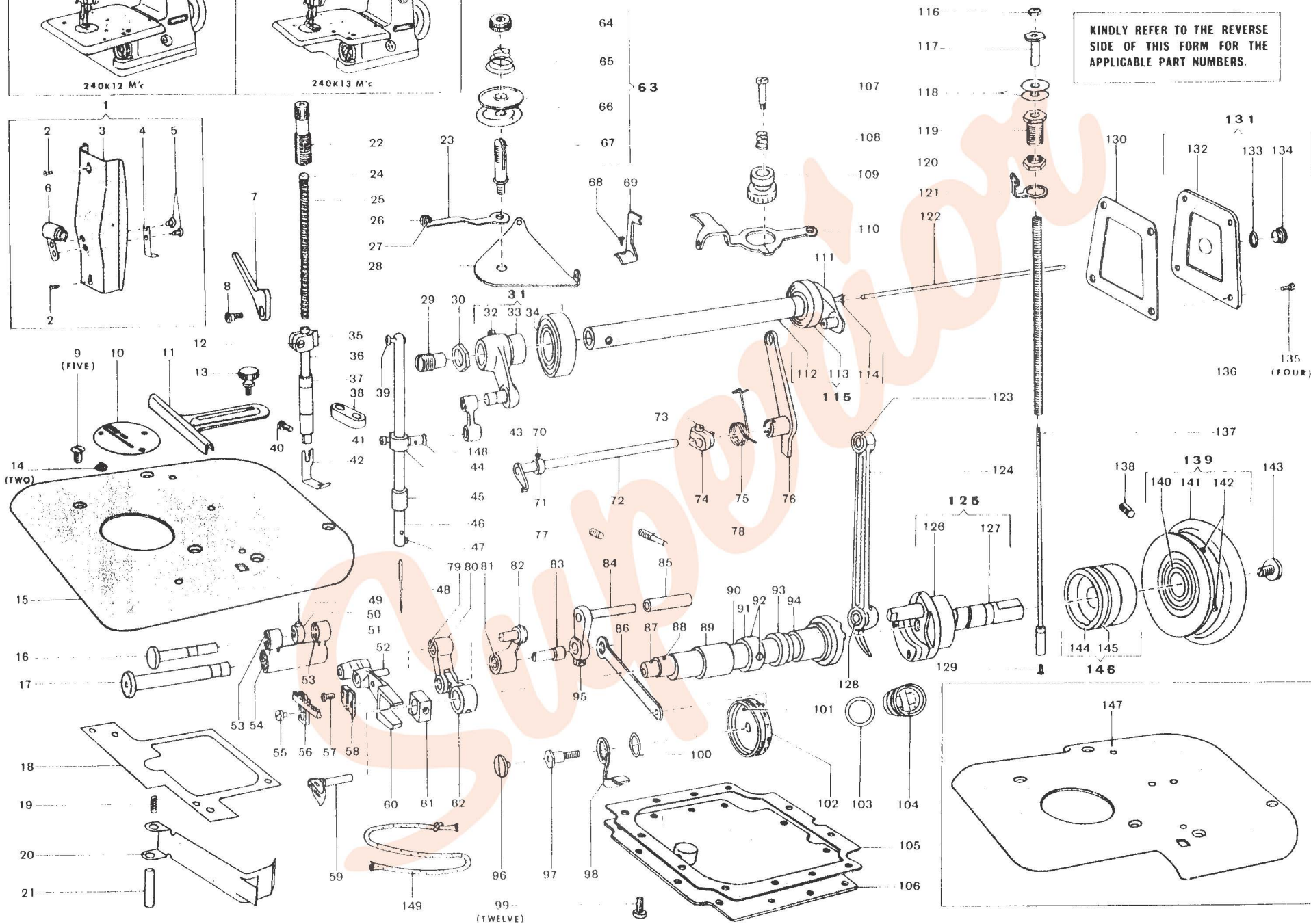


240k12 M.c.



240k13 M.c.

KINDLY REFER TO THE REVERSE
SIDE OF THIS FORM FOR THE
APPLICABLE PART NUMBERS.



LIST OF PARTS FOR 240 K12 & 240K13 MACHINES

Illustrn. Ref. No.	Part No.	Description
1	243761	Face Plate Complete
2	200166	Face Plate Screw
3	243760	Face Plate
4	243773	Needle Bar Oiling Felt Retainer
5	200137	Thread Retainer Bracket Screw
6	243712	Thread Retainer Bracket Complete
7	243673	Presser Bar Lifter
8	200201	Presser Bar Lifter Hinge Screw
9	691	Cloth Plate Screw (4)
9	691	Looper Safety Guard Post Screw
10	243795	Throat Plate for 240K12 Machine
10	243797	Throat Plate for 240K13 Machine
11	25078	Edge Guide
12	200110	Presser Bar Lifting Bracket Pinch Screw
13	51224	Edge Guide Thumb Screw
14	244	Throat Plate Screw
15	243601	Cloth Plate for 240K12 Machine
16	243619	Feed Bar Hinge Stud
17	243617	Feed Bar Carrier Hinge Stud
18	243602	Cloth Plate Gasket
19	243710	Looper Safety Guard Compression Spring
20	243649	Looper Safety Guard
21	243650	Looper Safety Guard Post
22	1121	Presser Bar Thumb Screw (pressure regulating)
23	243791	Thread Guide
24	243781	Presser Bar Spring Guide Rod
25	243780	Presser Bar Spring for 240K12 Machine
25	243788	Presser Bar Spring for 240K13 Machine
26	243792	Thread Guide Eyelet Bushing
27	243793	Thread Guide Eyelet Bushing Retaining Ring
28	243782	Tension Thread Guide
29	350643	Needle Bar Driving Shaft Oil Metering Screw
30	201753	Needle Bar Driving Shaft Oil Metering Screw Nut
31	243767	Needle Bar Driving Crank Complete
32	200058	Needle Bar Driving Crank Pinch Screw
33	243766	Needle Bar Driving Crank
34	243606	Needle Bar Driving Crank Ball Bearing
35	243776	Presser Bar Lifting Bracket
36	243774	Presser Bar
37	243775	Presser Bar Bushing
38	243772	Needle Bar Oiling Felt
39	9611	Needle Bar Thread Tube
40	200110	Presser Foot Screw
41	200086	Needle Bar Connecting Stud Pinch Screw
42	243675	Presser Foot for 240K12 Machine
42	243691	Presser Foot for 240K13 Machine
43	243656	Needle Bar Connecting Link
44	243657	Needle Bar Connecting Stud
45	243655	Needle Bar Bushing
46	243654	Needle Bar
47	200141	Needle Set Screw
48	Cat. III	Needle, size II (24x1)
49	200141	Feed Bar Hinge Stud Collar Set Screw
50	243681	Feed Bar Hinge Stud Collar
51	243616	Feed Bar Carrier
52	243634	Feed Driving Connection Link Hinge Stud
53	243620	Feed Bar Hinge Stud Bearing
54	243618	Feed Bar Carrier Hinge Stud Bearing
55	176	Feed Dog Screw
56	243794	Feed Dog for 240K12 Machine
56	243796	Feed Dog for 240K13 Machine
57	202	Feed Dog Adjusting Plate Screw
58	243631	Feed Dog Adjusting Plate
59	243765	Looper
60	243615	Feed Bar
61	243621	Feed Bar Slide Block
62	243762	Feed Driving Link
63	243696	Tension Complete
64	1560	Tension Thumb Nut
65	13710	Tension Spring
66	2102	Tension Disc
67	350557	Tension Stud
68	200136	Thread Measuring Pull-off Finger Screw
69	243701	Thread Measuring Pull-off Finger
70	200141	Presser Bar Lifting Rock Shaft Collar Set Screw
71	202510	Presser Bar Lifting Rock Shaft Collar
72	243777	Presser Bar Lifting Rock Shaft
73	200089	Presser Bar Lifting Rock Shaft Crank Clamp Collar Pinch Screw
74	243779	Presser Bar Lifting Rock Shaft Crank Clamp Collar

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Illustrn. Ref. No.	Part No.	Description
75	243749	Presser Bar Lifting Rock Shaft Crank Spring
76	243778	Presser Bar Lifting Rock Shaft Crank
77	350589	Feed Regulating Crank Bushing Position Screw Check Screw
78	200425	Feed Regulating Crank Bushing Position Screw
79	243633	Feed Driving Connection Link Bearing
80	243632	Feed Driving Connection Link for 240K12 Machine
80	243726	Feed Driving Connection Link for 240K13 Machine
81	243642	Feed Regulating Crank Link Bearing
82	243641	Feed Regulating Crank Link
83	243790	Feed Regulating Crank Eccentric Stud
84	243789	Feed Regulating Crank
85	243640	Feed Regulating Crank Bushing
86	243637	Feed Regulating Connection for 240K12 Machine
86	243727	Feed Regulating Connection for 240K13 Machine
87	350750	Looper Set Screw (short)
88	350589	Looper Set Screw (long)
89	243653	Looper Shaft Bearing (front)
90	243741	Looper Shaft Complete
91	243742	Looper Shaft End Thrust Adjusting Collar
92	200392	Looper Shaft End Thrust Adjusting Collar Set Screw
93	243741	Looper Shaft End Thrust Bushing
94	243652	Looper Shaft Bearing (back)
95	200066	Feed Regulating Crank Pinch Screw
96	1467	Feed Regulating Wheel Lock Screw Lever Cap Screw
97	350642	Feed Regulating Wheel Lock Screw
98	243763	Feed Regulating Wheel Lock Screw Lever
99	200064	Oil Reservoir Cover Screw
100	213949	Feed Regulating Wheel Lock Screw Washer
101	243638	Feed Regulating Connection Hinge Pin
102	243643	Feed Regulating Wheel (Indexed) for 240K12 Machine
102	243728	Feed Regulating Wheel (Indexed) for 240K13 Machine
103	243799	Oil Level Indicator Oil Seal
104	243798	Oil Level Indicator
105	243667	Oil Reservoir Cover Gasket
106	243666	Oil Reservoir Cover
107	200241	Thread Measuring Adjusting Knob Hinge Screw
108	243700	Thread Measuring Adjusting Knob Spring
109	243698	Thread Measuring Adjusting Knob (Indexed)
110	243702	Thread Measuring Thread Guide
111	12509	Needle Bar Driving Shaft Pin
112	243768	Needle Bar Driving Shaft
113	243609	Needle Bar Driving Shaft Ball Bearing
114	243771	Needle Bar Driving Shaft Oiling Wick
115	243769	Needle Bar Driving Shaft Complete
116	201669	Thread Nipper Rod Nut Lock Nut
117	201754	Thread Nipper Rod Nut
118	2455	Thread Nipper Disc
119	350644	Thread Nipper Screw Bushing
120	1623	Thread Nipper Screw Bushing Lock Nut
121	243786	Thread Nipper Thread Guide
122	243770	Needle Bar Driving Shaft Oil Control Rod
123	243660	Needle Bar Driving Connection Bushing (upper)
124	243658	Needle Bar Driving Connection
125	243608	Machine Pulley Shaft Complete
126	243609	Machine Pulley Shaft Ball Bearing
127	243607	Machine Pulley Shaft
128	243659	Needle Bar Driving Connection Bushing (lower)
129	243707	Thread Nipper Rod Operating Sleeve Plug
130	243647	Frame End Cover Gasket
131	243745	Frame End Cover Complete
132	243646	Frame End Cover
133	243744	Frame End Cover Oil Stop Screw Gasket
134	350366	Frame End Cover Oil Stop Screw
135	200099	Frame End Cover Screw
136	243785	Thread Nipper Rod Spring
137	243784	Thread Nipper Rod
138	200050	Machine Pulley Shaft Sleeve Set Screw
139	243731	Machine Pulley Complete for 3/8" "V" Belt
139	243732	Machine Pulley Complete for 5/16" Belt
140	243606	Machine Pulley Ball Bearing
141	243604	Machine Pulley for 243731
141	243605	Machine Pulley for 243732
142	200379	Machine Pulley Set Screw
143	350419	Machine Pulley Adjusting Screw
144	243611	Machine Pulley Shaft Sleeve
145	243613	Machine Pulley Shaft Sleeve Oil Seal
146	243612	Machine Pulley Shaft Sleeve Complete
147	243725	Cloth Plate for 240K13 Machine
148	206758	Needle Bar Connecting Stud Oil Packing (wick)
149	243743	Feed Lubricating Wick